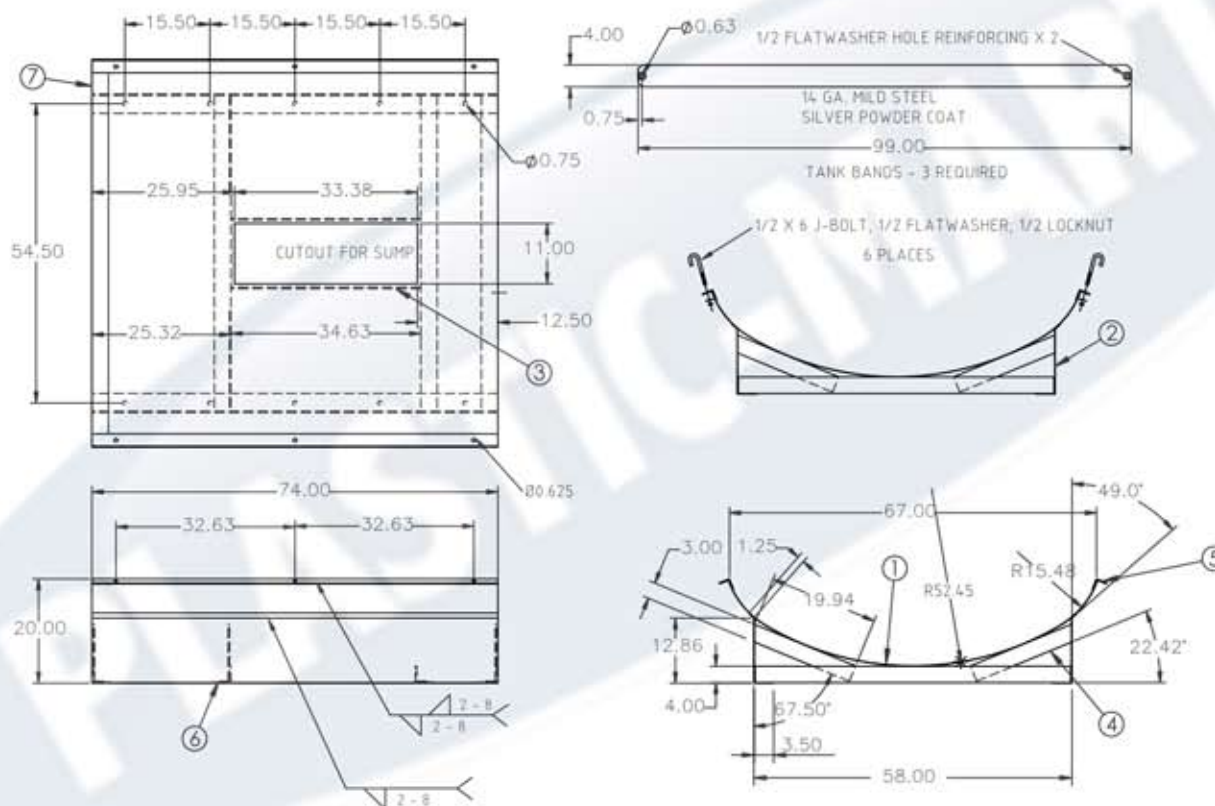


PROPERTY OF ACE ROTO-MOLD MFG. INC. INFORMATION FURNISHED HEREIN IS THE PROPERTY OF ACE ROTO-MOLD MFG. INC. AND SHALL NOT BE USED, DISCLOSED TO OTHERS, OR COPIED WITHOUT THE EXPRESSED WRITTEN CONSENT OF ACE ROTO-MOLD MFG. INC. ALL RIGHTS RESERVED.

C

KEY	PART NUMBER	MATERIAL	DESCRIPTION	QTY.
1	HE0850-C-1	S-14GA	SHEET, 14 GA	74" X 78"(5772 SI)
2	HE0850-C-2	S-12GA	SHEET, 12 GA	11.75" X 74"(869.50 SI)
3	HE0850-C-3	B02500X20000	FLAT, 1/4 X 2	2 @ 34.50"(69 IN)
4	HE0850-C-4	B02500X30000	FLAT, 1/4 X 3	6 @ 20"(120 IN)
5	HE0850-C-5	A01875X20000	ANGLE, 3/16 X 2	2 @ 74"(148 IN)
6	HE0850-C-6	A02500X40000	ANGLE, 1/4 X 4	4 @ 57 7/8"(231.00 IN)
7	HE0850-C-7	S-14GA	SHEET, 14 GA	2.5" X 78"(195 SI)



C	TOLERANCE WAS: 5% @ 68°F	GWC 3/8/07		DRAWN / DATE	MATERIAL
B	ENLAGE SUMP CUTOUT	1/5/06		ADH 7/23/07	
A	ENLARGE SUMP CUTOUT	5/23/05		APPRD. / DATE	
REV	DESCRIPTION	BY / DATE	CCN	REH 10/5/07	
ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL $\pm .125"$ FRACTION $\pm 1/4"$ ANGLE $\pm 1^\circ$				THIRD ANGLE PROJECTION ANSI 14.5M 	NOTES



866-310-2556

DESCRIPTION		ACE 850 GALLON ELLIPTICAL TANK AND CRADDL E ASSEMBLY	
SCALE	N.S.	PART NO	HE0850-C