

US DESIGN PE DRUMS

- ⦿ Standard US design and dimensions
- ⦿ Product range includes Tight Head and Open Head drums
- ⦿ Blow moulded one piece Tight Head Drums with no welds or joints, fitted with matching plugs for leakproof performance
- ⦿ Standard opening - 2" Buttress and 2" NPS and option of 2" double buttress fitting available
- ⦿ Flat top with extended 'L' Ring for easier grip and better handling
- ⦿ Can be used for lifting by parrot beak lifter
- ⦿ Compatible tamper evident seal cap available
- ⦿ Excellent drop impact and stacking strength
- ⦿ Suited for export container stuffing
- ⦿ Venting arrangement optionally available
- ⦿ Conforms to UN standards
- ⦿ Post use, it can be cleaned and reconditioned, Reconditioner friendly



Extended
**TOP
L RING**

Flat
**TOP
SURFACE**

2" NPS /
Buttress
OPENING.

Flat bottom with
**POCKET AND
SUMP**

Tamper
Evident
SEALING

**ROLLING
HOOPS,**
protection
to labels

US
acclaimed
design with
better
stackability

OPEN HEAD DRUM



TECHNICAL SPECIFICATION

DIMENSIONS	MEASUREMENTS		
Type of Drum	55 Gal OH Drums without foot ring	55 Gal OH Drums with foot ring	55 Gal TH Drums
Total Height (±2%)	36.0" (914 mm)	35½" (904 mm)	34¾" (883 mm)
Outside Diameter (±2%)	23¼" (591 mm)	23¼" (591 mm)	23¼" (591 mm)
Mouth Opening (±2%)	20¼" (515 mm)	20¼" (515 mm)	2" NPS & Buttress
Opening in Lid (±2%)	<ul style="list-style-type: none"> Standard : 2" NPS & 3/4" NPS Options (I) - 2" NPS & 2" Buttress Option (II) - Plain Lid 		N/A
Weight (±3%)	23.5 lbs (10.6 Kgs)	23.5 lbs (10.6 Kgs)	21.5 lbs (9.8 Kgs)
UN marking	1H2 / Y 250 / S / ** / USA		1H1 / Y 1.9 / 150 / ** / USA
Colors	STD - Blue (Option - Natural, Black & White)		