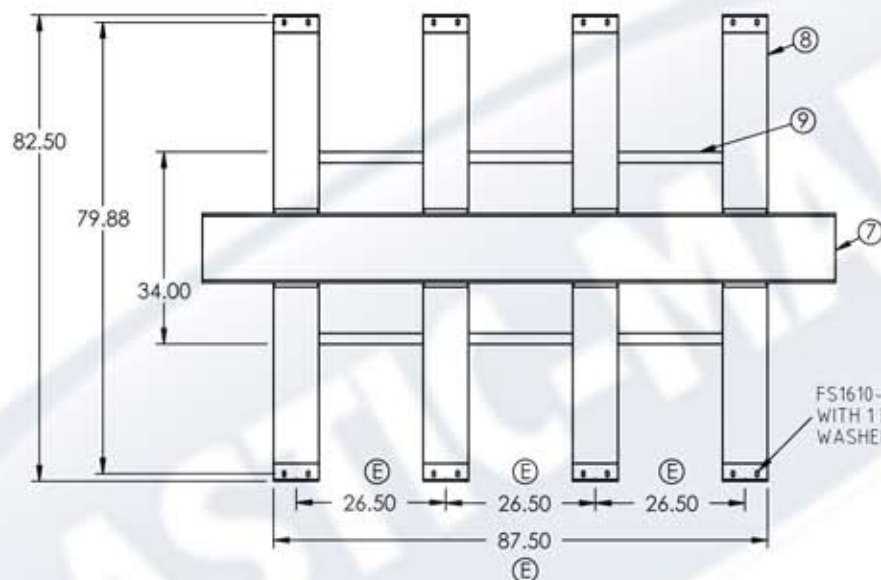


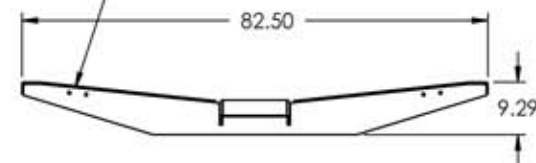
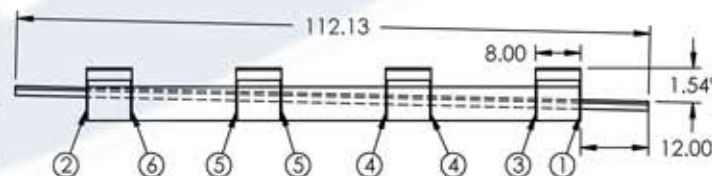
Copyright. All information furnished within this document, electronic file or design correspondence is the property of Den Hartog Industries, Inc. and shall not be used, disclosed to others or copied without the expressed written consent of Den Hartog Industries, Inc.

KEY	PART NUMBER	MATERIAL	DESCRIPTION	QTY.
1	19407-1	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
2	19407-4	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
3	19408-1	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
4	19408-2	S-1875	SHEET, 3/16"	2 @ 82" X 9"(1680 SI)
5	19408-3	S-1875	SHEET, 3/16"	2 @ 82" X 9"(1680 SI)
6	19408-4	S-1875	SHEET, 3/16"	82" X 9"(840 SI)
7	19416	S-1875	SHEET, 3/16"	14 7/8" X 112 1/8"(1667 55/64 SI)
8	19417	S-1875	SHEET, 3/16"	8 @ 36 3/8" X 8"(2328 SI)
9	19418	C06X82	CHANNEL, 6"	2 @ 87 1/8"(174.25 IN)



FS1610-HPFS ATTACH TO EACH SLOT WITH 1 EA. 3/8" X 2" HEX BOLT, 2 EA. FLAT WASHERS AND 1 EA. HEX NUT (16 PLACES)

FS19419 RETAINER PLATES ATTACH TO EACH HOLE WITH 1 EA. 3/8" X 1-1/4" HEX BOLT, 2 EA. FLAT WASHERS AND 1 EA. HEX NUT



E	3/8" X 2" WAS 3/8" X 1-1/4", 87.13" WAS 86.63, 26.50" WAS 26.75", 87.5" WAS 88.50"	REH 4/6/09	1833
D	COMPONENT INFORMATION ADDED TO TABLE DRAWING TEMPLATE UPDATED.	ADH 3/27/09	1828
C	CORRECTED SLOT ORIENTATION	DHJ 3/19/08	1630
B	TOLERANCE WAS 1% @ 68°F	DHJ 2/1/07	
A	CORRECT MAT. IN NOTE 1	DHJ 2/1/07	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
REH 3/24/06	
APPROD / DATE	
DHJ 3/24/06	



866-310-2556

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION
POLYETHYLENE	ANGULAR DIM
±1% @ 68°F	
METAL	
DECIMAL ± .125"	
FRACTION ± 1/4"	
ANGLE ± 1°	

SHIP WEIGHT	NOTES:
FINISH	

DESCRIPTION	1610 SKID WELDMENT
SCALE	N.S.
PART NO.	FS1610-SK