

Slimtainer Stackable Tanks - Gravity Feed System
Assembly Instructions P/N 99800088**Tools Needed:**

- 1/2" wrench or crescent wrench
- 9/16" wrench or crescent wrench
- Utility knife
- Flat head screwdriver
- Channel lock pliers

1. Screw threaded end of each pipe leg into couplers on the under-side of stand base #34901362. Stand will level out once uprighted.



NOTE: If you ordered a system with a containment tank rather than a drip tray kit, skip ahead to step 4B.

2. Attached drip tray holder brackets to drip tray frame on each side using the [4] 3/8" x 1" carriage bolts, washers and nuts. Hand tighten for now so that you have some play to get them on the stand legs.

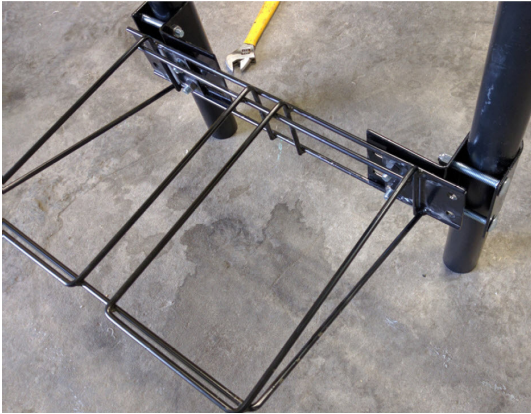


3. Attach drip tray holder to front legs of stand using the [4] 3/8" x 3/2" carriage bolts, washers and nuts. Leave ample space for your container below the drain valve. Make sure drip tray holder openings line up with valve openings. Secure tight using 9/16" wrench or crescent wrench. Brackets around legs will bend inward to tighten around legs.



- 4A. **NOTE: Handle drip tray screens with care, outside edges are sharp. Snyder recommends wearing gloves when handling drip tray screens.**

Place drip tray insert pans w/screen into the drip tray holder spaces.



- 4B. If your Slimtainer system includes a containment, then place the assembled stand into the containment. The 4 stand legs will slide into the 4 holes on the top of the containment. **DO NOT STACK TANKS DIRECTLY ON TOP OF THE CONTAINMENT WITHOUT THE STAND.**



5. Attach the blank adapter bracket assembly #34702552 to front of stand using the [1] 5/16" x 1" hex head bolt, washers and nut as shown below using 1/2" wrenches or crescent wrenches. Attach the stainless steel elbow kit #34702292 to front attachment bracket using the 5/16" x 1/2" bolt and washers using 1/2" wrench to tighten.



6. Stack tanks vertically on stand. Tanks will interlock snugly, resisting any pressure front-to-back, or side-to-side. 120 gallon Slimtainers can be stacked 2-high.



7. **NOTE: Openings on drain port and elbow kit are 1" NPT. All threaded fittings must be coated with sufficient pipe thread sealant to prevent leakage. Snyder recommends Tru-Blu™ Thread Sealant with Teflon® for all applications.**
Remove plug with channel lock pliers and Install brass spring release valve #35400363 directly into bottom tank drain port. Install additional valve into the stainless steel elbow kit #34702292 on stand.



8. Remove plug with channel lock pliers and Install poly elbow into stacked top tank drain port. Angle poly elbow at a 5 o'clock position, aiming to its corresponding stand elbow kit.
NOTE: Sufficiently coat all threaded fittings with pipe thread sealant to prevent leakage.



9. Install poly union into the stainless steel stand elbow. The stand elbow kit is naturally angled at an 11 o'clock position. This allows a naturally straight path for the poly tubing to follow, thus preventing potential kink.

NOTE: Sufficiently coat all threaded fittings with pipe thread sealant to prevent leakage.



10. Cut to length and attach clear poly tubing to barbed ends of the poly elbow and poly union. Snyder recommends using hose clamps (included) on each end to secure each connection. Tighten hose clamps using flathead screwdriver.



11. Fill each tank. Be sure to double check each fitting for leaks. Snyder is not responsible for fluid loss or clean-up costs.



120 Slimtainer Gravity Feed System with Drip Tray
#1035500N95402



120/120 Slimtainer Gravity Feed System with Drip Tray
#1035700N95402



120 Slimtainer Gravity Feed System with Containment
#1035500N95403



120/120 Slimtainer Gravity Feed System with Containment
#1035700N95403